



# Nori® Film SL-R

Screen printable, one-component *peelable lacquer*

## Color

Colored red

## Area of Application and General Characteristics

Nori® Film SL-R is a water-based and peelable protective lacquer. Overprinted PC films, sheets and displays can be protected against mechanical damages.

Nori® Film SL-R is used for printing on scratch sensitive films and sheets (e.g. PC). Applications on decorated materials must be tested.

### Note:

Perform tests regarding adhesion and removability of the dried film on different substrates.

## Characteristics

Nori® Film SL-R is characterized by the following properties:

- good leveling and wetting properties
- good printability
- easily removeable without residues

## Processing

### **Attention:**

Nori® Film SL-R must be stirred well before use.

For easy removal of the protective film, ensure that a thick ink layer is applied onto the respective surfaces.

## Thinning

Nori® Film SL-R is press-ready.

## Fabric

32-70 threads/cm (83-70 threads/inch) to 77-48 threads/cm (195-48 threads/inch).

## Stencil

Water resistant emulsions must be used – Pröll Diazo-UV-Polymer Emulsion Norikop 10 HQ.

## Drying

Air drying as well as jet drying is possible, 50 – 80 °C (122 – 176 °F) belt speed 5 m.

## Cleaning Screens and Utensils

Screens and utensils can be cleaned with water.

### Shelf Life

Allow the product as well as all the auxiliaries to be added to adjust to ambient temperature in the closed container before use.

The shelf life stated on the label assures the product's quality and refers to unopened original cans stored in a dry place at temperatures between 20 °C (68 °F) und 25 °C (75 °F).

This is a test product which is still in development. For this reason, no assurances are currently given as to type conformity, processability or long-term performance characteristics. Therefore, the customer uses the product entirely at his own risk with no guarantee.

Before starting a production run, it is necessary to test samples of each newly designed part systematically with regard to the specifications for the intended use (e.g. climatic chamber, resistance, etc.).

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